

Woodturning lathe DB 610 Pro Vario



Solid floor-standing lathe with variable speed adjustment and rotating headstock

Article number ▼

5822061

Brand ▼

Holzkraft

Availability ▼

No stock available

Information:

Next availability

Unknown

Catalog directory ▼

Woodworking machinery » Lathes

Purchase ▼

Minimum 1 pc(s).




Delivery content ▼

- Tool rest 300 mm
- Face plate 80 mm
- Four-point driver
- center punch
- long ejector rod
- short ejector rod
- 2 x clamping wrench 46mm / 38mm
- Clamping wrench 8mm / 10mm
- Tension wrench 17mm / 19mm
- Allen key (2.5mm, 3mm, 4mm, 5mm, 8mm, 10mm)

Shipping informations ▼

Packaging Metrics		Weights		Delivery		Other	
Length	1,470 mm	Gross	210 kg	Delivery	Carrier	DualUse	✘
Width	668 mm	Net	170 kg	Content	1 pc(s).	SCIP	n/a
Height	660 mm					SVHC	No

Root data ▼

Country of origin	EAN	Custom number	Quantity unit
 China	4036351353690	84659900	pc(s).

Description ▼

- Solid cast iron bench bed for extremely smooth running
- ASR run-off protection groove for maximum safety when fastening clamping devices
- Comfortable working thanks to infinitely variable speed adjustment via frequency converter
- Robust tailstock with trapezoidal thread and 115 mm quill travel
- Flexible working thanks to mobile control box with magnetic holder, can be positioned as required
- Digital speed display and right/left rotation changeover via the control box
- Practical 24-step spindle dividing device for precise positioning of e.g. drill holes or milling operations
- Rotatable headstock for maximum flexibility - ideal for use as an external turning device with optional additional bed

Manufacturer

Stürmer Maschinen GmbH
Dr.-Robert-Pfleger-Str. 26, 96103 Hallstadt, Germany
info@stuermer-maschinen.de

Media informations ▼

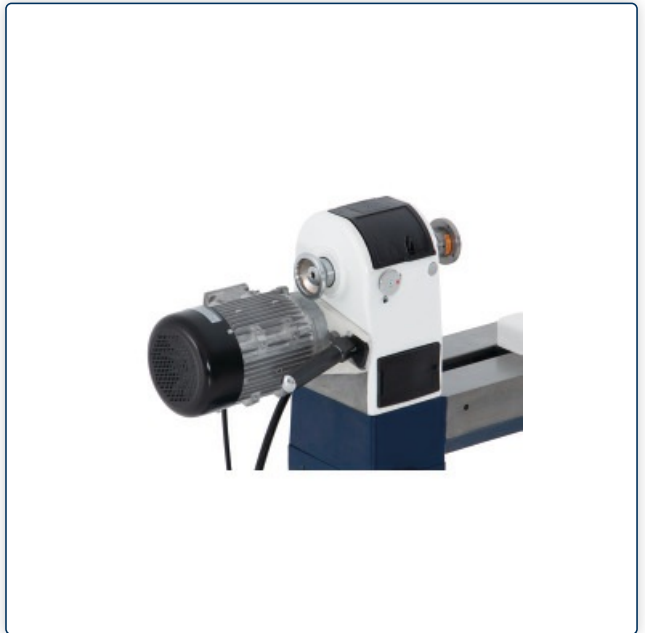




- Sliding tailstock with trapezoidal thread, integrated tool tray and 115 mm spindle travel



- Triple spindle bearing with 24 step dividing device and solid handwheel



- Powerful 1.5kW motor and rotating headstock for maximum flexibility.



- Ball bearing spindle head with 24 step indexing device and solid handwheel.



- Easy locking of the dividing device via rotary knob.



- Flexible working thanks to freely positionable control box with magnetic holder.
- Variable setting of the speed and switching between right and left rotation possible.



- Practical storage option for four-pronged drivers and live center integrated in the tailstock.



- Practical tool holder for an orderly position of the tool



- Spindle with ASR drain protection
- In conjunction with the locking ring available as an accessory, this prevents the clamping device from "draining".



- Solid substructure ensures that the machine stands securely
- Height adjustable with the optionally available adjustable feet.



- Easy tensioning/relaxation of the belt via hand lever.

Technical data ▼





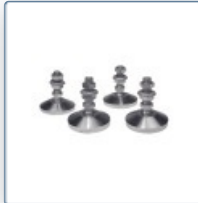



General features			
Max. turning diameter	457 mm	Max. height	229 mm
Max. width	610 mm	Spindle head thread	M 33 x 3.5
Speeds	50 - 900, 100 - 1850, 200 - 3850 min ⁻¹	Speed stages	3

Speed control	Electronically variable	Taper of tailstock sleeve	MT2
Tailstock thread	Trapezoid	Tailstock stroke	115 mm
Bearing distance	144 mm	Spindle cone	MT2
Partial installation	24 Steps		
Dimensions and weights			
Length (product) approx.	1600 mm	Width/depth (product) approx.	620 mm
Height (product) approx.	1200 mm	Net weight approx.	170 kg
Electrical Data			
Supply voltage	230 V	Mains frequency	50 Hz
Motor power input	1,84 kW		

Equipment ▼

Right-left run	✓	Rotatable spindle head	✓
Frequency inverter	✓	Mobile control panel	✓

Accessories ▼

	Bed lengthening/widening for DB 610 Pro Vario		
Article number ▼ 5831015	Availability ▼ No stock available Information: Next availability Unknown	Purchase ▼ Minimum 1 pc(s).	Price informations ▼
	Raise tool rest DB 610 + 1050 Pro		
Article number ▼ 5831200	Availability ▼ No stock available Information: Next availability Unknown	Purchase ▼ Minimum 1 pc(s).	Price informations ▼
	Adjustable feet DB 610 + 1050 Pro		
Article number ▼ 5831300	Availability ▼ No stock available Information: Next availability Unknown	Purchase ▼ Minimum 1 Set	Price informations ▼
	Driving device DB 610 + 1050 Pro		
Article number ▼ 5831305	Availability ▼ No stock available Information: Next availability Unknown	Purchase ▼ Minimum 1 pc(s).	Price informations ▼



Cone wiper MT 2



Article number ✓
5931200

Availability ✓
No stock available
Information:
Next availability
Unknown

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Double cone MT 2



Article number ✓
5931201

Availability ✓
No stock available
Information:
Next availability
Unknown

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Four-pronged impact tool



Article number ✓
5931205

Availability ✓
No stock available
Information:
Next availability
Unknown

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Suction funnel Height adjustable

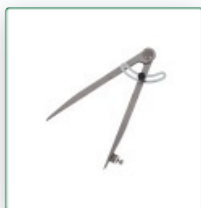


Article number ✓
5931210

Availability ✓
No stock available
Information:
Next availability
Unknown

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Pencil compass 200 mm



Article number ✓
5931215

Availability ✓
No stock available
Information:
Next availability
Unknown

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Dance master circle 250 mm



Article number ✓
5931216

Availability ✓
No stock available
Information:
Incoming stocks
Expected on
calendar week
22/2025

Purchase ✓
Minimum 1 pc(s).

Price informations ✓



Angle gauge

Article number ▼
5931220

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



ASR screw chuck

Article number ▼
5831400

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



Drainage retaining ring

Article number ▼
5831405

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



Chisel grinding device

Article number ▼
5831410

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



Tool rest 295x400mm

Article number ▼
5831413

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



4-jaw chuck M33 x 3.5, professional set with drain protection

Article number ▼
5831500

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).


Holzbearbeitungsmaschinen
Price informations ▼



4-jaw chuck

M33 x 3.5, Ø95mm premium set, with drainage protection



Article number ▼
5831501

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Chuck body

Ø95mm with drain safety device



Article number ▼
5831550

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Chuck body

Ø115mm with drain safety device



Article number ▼
5831551

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



OPTIMUM direct quick-action drill chuck

MK 2 1 - 16 mm; up to 6000 min⁻¹



Article number ▼
3050571

Availability ▼
No stock available
Information:
Next availability
Expected on
calendar week
12/2025

Purchase ▼
Minimum 20 pc(s).

Price informations ▼



OPTIMUM direct quick-action drill chuck

MK 2 1 - 13 mm; up to 8000 min⁻¹



Article number ▼
3050572

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 10 pc(s).

Price informations ▼



CBN grinding wheel

200 x 40 x 32 mm



Article number ▼
5832100

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).

Price informations ▼

Prices on this data sheet are recommended retail prices, subject to change, in €, plus VAT at the statutory rate, plus packaging, shipping, transport, unloading, assembly and, if applicable, instruction costs. Sales prices of the dealers can deviate. No liability is accepted for printing errors, mistakes or incorrect presentation. Technical and optical changes are reserved. Illustration partly with optional accessories.