

Press brake

WPK 1250-32

Conventional, low-cost mechanical press brake



Article number

3778125

Brand

Metalkraft

Availability

Order-related purchase

Catalog directory

Metalworking machines » Benders » Press brakes » Hydraulic press brake

Purchase


Minimum 1 pc(s).



Shipping informations

Packaging Metrics		Weights		Delivery		Other	
Length	1,200 mm	Gross	1,425 kg	Delivery	Carrier	DualUse	✘
Width	800 mm	Net	1,400 kg	Content	1 pc(s).	SCIP	n/a
Height	1,440 mm					SVHC	No

Root data

Country of origin	EAN	Custom number	Quantity unit
 Poland	4036351302179	84622900	pc(s).



Quality -
Made in Europe

Description

- Hydraulic press drive via two cylinders
 - Equal working pressure
 - Exchangeable punches and bending prisms
 - Setting of the parameters press force, length of bends and speed during operation
 - Closed workpieces can be bent at a certain angle to give them the desired shape can be processed by opening the upper bar
 - Adjustment of the backgauge via handwheel with counter
-
- Tools must be ordered separately depending on the application and don't come with the machine

Manufacturer

Stürmer Maschinen GmbH
Dr.-Robert-Pfleger-Str. 26, 96103 Hallstadt, Germany
info@stuermer-maschinen.de

Media informations





- Closed workpieces can be machined by opening the upper bar













- adjustment of backgauge via handwheel with counter

Technical data ▼

General features			
Pressing force	32 t	Bending length	1250 mm
Distance between columns	200 mm	Daylight	80 mm
Stroke	130 mm	Bending speed	9 mm/s
Retraction	11 mm/s	Table height	855 mm
Table width	1280 mm	Number of support arms	2 St
Number backgauge fingers	2 St	X axis stroke	655 mm

X axis speed	Manual	Oil tank capacity	35 l
Dimensions and weights			
Length (product) approx.	2300 mm	Width/depth (product) approx.	1305 mm
Height (product) approx.	1410 mm	Net weight approx.	1400 kg
Electrical Data			
Drive motor output	3 kW	Supply voltage	400 V
Mains frequency	50 Hz		

Accessories ▼

	1-V-Die 85° / V=63 mm / length 200 mm		
Article number ▼ 3889127	Availability ▼ Blocked article	Purchase ▼ Minimum 1 pc(s).	Price informations ▼ Revoked article
	1-V-Die 85° / V=80 mm / length 200 mm		
Article number ▼ 3889128	Availability ▼ Blocked article	Purchase ▼ Minimum 1 pc(s).	Price informations ▼ Revoked article
	1-V-Die 85° / V=100 mm / length 200 mm		
Article number ▼ 3889129	Availability ▼ Order-related purchase	Purchase ▼ Minimum 1 pc(s).	Price informations ▼ Revoked article
	1-V-Die 80° / V=125 mm / length 200 mm		
Article number ▼ 3889130	Availability ▼ Blocked article	Purchase ▼ Minimum 1 pc(s).	Price informations ▼ Revoked article
	1-V-Die 80° / V=160 mm / length 200 mm		
Article number ▼ 3889131	Availability ▼ Blocked article	Purchase ▼ Minimum 1 pc(s).	Price informations ▼ Revoked article



Multi-V-Die

85° / V=16/22/35/50 mm / length 200 mm

Article number ▼

3889132

Availability ▼

Order-related purchase

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Multi groove die straight

6/10/18 mm / length 200 mm

Article number ▼

3889133

Availability ▼

Blocked article

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Punch

75° H=67 mm / R0,8 mm / length 200 mm

Article number ▼

3889134

Availability ▼

Blocked article

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Punch

85° H=67 mm / R0.2 mm / length 200 mm

Article number ▼

3889135

Availability ▼

Blocked article

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Punch

85° H=67 mm / R0.8 mm / length 200 mm

Article number ▼

3889136

Availability ▼

Order-related purchase

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Punch

88° H=67 mm / R0.2 mm / length 200 mm

Article number ▼

3889137

Availability ▼

Blocked article

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article



Punch

88° H=67 mm / R0.8 mm / length 200 mm

Article number ▼

3889138

Availability ▼

Blocked article

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Revoked article





Punch
88° H=67 mm / R1.5 mm / length 200 mm



Article number ▼ 3889139
Availability ▼ Blocked article
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Punch
88° H=67 mm / R3 mm / length 200 mm



Article number ▼ 3889140
Availability ▼ In stock
Immediate delivery
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Punch
75° H=105 mm / R0.8 mm / length 200 mm



Article number ▼ 3889141
Availability ▼ Blocked article
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Punch
85° H=105 mm / R0.8 mm / length 200 mm



Article number ▼ 3889142
Availability ▼ Order-related purchase
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Punch
88° H=105 mm / R0.8 mm / length 200 mm



Article number ▼ 3889143
Availability ▼ Blocked article
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Punch
30° H=104 mm / R0.8 mm / length 200 mm



Article number ▼ 3889144
Availability ▼ Blocked article
Purchase ▼ Minimum 1 pc(s).

Price informations ▼
[Revoked article](#)



Starter tool kit
for WPK 1250-32



Article number ▼ 38812602067
Availability ▼ Order-related purchase
Purchase ▼ Minimum 1 pc(s).

Price informations ▼



Punch

LG 85° H=66.6mm / R0.8 / L=415mm

Article number ▼

388126000415

Availability ▼

In stock
Immediate delivery

Purchase ▼

Minimum 1 pc(s).

Price informations ▼



Punch

LG 85° geteilt H=66.6mm / R0.8 / L=805mm
sekt.

Article number ▼

388126000F00

Availability ▼

Order-related
purchase

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Ask for price



Multi-V-Die

85° / B=60mm V=16/22/35/50mm /
L=415mm

Article number ▼

388206700415

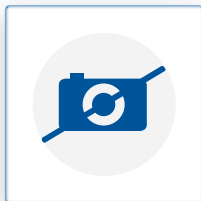
Availability ▼

In stock
Immediate delivery

Purchase ▼

Minimum 1 pc(s).

Price informations ▼



Multi-V-Die

85° / B=60mm V=16/22/35/50mm /
L=835mm

Article number ▼

388206700835

Availability ▼

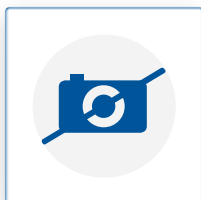
Order-related
purchase

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Ask for price



Multi-V-Die

85° / B=60mm geteilt V=16/22/35/50mm /
L=415mm sekt.

Article number ▼

388206700F00

Availability ▼

Order-related
purchase

Purchase ▼

Minimum 1 pc(s).

Price informations ▼

Ask for price



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