# DATASHEET

### Vertical metal bandsaw

# **VMBS 2614 I E**

solid and proven construction with inclinable work table and strip welding unit

#### Article number >

3952615

### Brand v

Metallkraft

#### Availability >

No stock available Information: Next availability Expected on calendar week 37/2024

#### Catalog directory >

Metalworking machines » Metal band saws » Vertical Metal Band Saw

#### Purchase v

Minimum 1 pc(s).

# Delivery content >

- · Circle cutting device
- Miter fence for angle cuts
- Rip fence
- Magnifying glass

# Shipping informations >

Packaging Metrics		Weights		Delivery		Other	
Length	1,410 mm	Gross	830 kg	Delivery	Carrier	DualUse	×
Width	888 mm	Net	680 kg	Content	1 pc(s).	SCIP	n/a
Height	2,290 mm					SVHC	No

# Root data 🗸

Country of origin	EAN	Custom number	Quantity unit	
Taiwan	4036351340775	84615019	pc(s).	

# **Description** ~





- Extremely stable construction, entire machine body made of steel
- User-friendly operating concept
- Speed infinitely variable via inverter Greater ease of operation and no need to replace wearing parts such as Vbelts
- Combined micro-spray and blow-off device, for blowing off chips and lubricating the saw blade
- Tiltable working table made of cast iron
- · Workplace lighting as standard
- Equipped with motor brake
- Belt tension and speed indicator
- Integrated band welding unit with annealing, cutting and grinding device
- Height adjustment of saw band guide by hand wheel
- VMBS IE models with electric table feed

#### Media informations >



## Technical data v

General features			
Max. cutting height	360 mm	Saw band speed(s)	15 – 120; 190 – 1500 m/min
Saw band length	4660 mm	Max. saw band length	4730 mm
Saw band width	13 – 27 mm	Saw band thickness	0,65 – 0,9 mm
Reach	658 mm	Table length	600 mm
Table width	700 mm	Table load max.	350 kg
Working height	980 mm	Table swivel range for mitre cuts	12 / 12 °
Saw band welding device output	19 mm	Wheel diameter	665 mm
Table travel	300 mm	Sound pressure level	68.4 dB(A)
Dimensions and weights			
Length (product) approx.	1340 mm	Width/depth (product) approx.	810 mm
Height (product) approx.	2190 mm	Net weight approx.	680 kg
Electrical Data			
Drive motor output	2.2 kW	Supply voltage	400 V
Mains frequency	50 Hz		

# Equipment >

Material feed electric

#### Accessories >



#### Saw band

# Bi-Metall M 42 4680 x 13 x 0.65 mm 6-10 tpi

Saw band for easily machinable small or thin-walled materials

Article number ✓ Availability ✓ 3651810 In stock

Availability 
In stock
Immediate delivery

Purchase ✓ Minimum 1 pc(s). Price informations >

**/**metallkraft\*



#### Saw band

# Bi-Metall M 42 4680 x 13 x 0.65 mm 8-12 tpi

Saw band for easily machinable small or thin-walled materials

Article number ✓ Availability ✓ Purchase ✓ 3651812 In stock Minimum 1 pc(s).

Immediate delivery



Price informations >



#### Saw band

# Bi-Metall M 42 4680 x 13 x 0.65 mm 10-14

Saw band for easily machinable small or thin-walled

materials

Article number ✓ Availability ✓ Purchase ✓
3651814 In stock Minimum 1 pc(s).
Immediate delivery





#### Saw band

## Bi-Metall M 42 4680 x 20 x 0,9 mm 6-10 tpi

Saw band for easily machinable small or thin-walled

materials

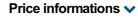
Article number ✓ Availability ✓ Purchase ✓

3651820 In stock Minir Immediate delivery

Minimum 1 pc(s).

Inetallsials (Metallbearbeitungsmaschinen

Price informations >





#### Saw band

# Bi-Metall M 42 4680 x 20 x 0.9 mm 8-12 tpi

Saw band for easily machinable small or thin-walled materials

Article number ✓ Availability ✓ Purchase ✓ 3651822 In stock Minimum 1 pc(s).

Immediate delivery

InetallAraft

Metallbearbeitungsmaschinen

Price informations >



#### Saw band

# Bi-Metall M 42 4680 x 20 x 0,9 mm 10-14 tpi

Saw band for easily machinable small or thin-walled materials

Article number V Availability V 3651824

Purchase > In stock Minimum 1 pc(s). Immediate delivery

Purchase >

Minimum 1 pc(s).

Price informations >

**/**metallkraft



#### Saw band

# Bi-Metall M 42 4680 x 27 x 0,9 mm 6-10 tpi

Saw band for easily machinable small or thin-walled materials

Article number Availability 3651830 In stock

Immediate delivery

**/metallkraft** 

Price informations >



#### Saw band

# Bi-Metall M 42 4680 x 27 x 0.9 mm 8-12 tpi

Saw band for easily machinable small or thin-walled materials

Article number > Availability > Purchase > 3651832 In stock Minimum 1 pc(s).

Immediate delivery







#### Saw band

# Bi-Metall M 42 4680 x 27 x 0.9 mm 10-14 tpi

Saw band for easily machinable small or thin-walled materials

Article number > Availability > Purchase >

3651834 In stock Minimum 1 pc(s). Immediate delivery

**/metallkraft**\*

Price informations >

Prices on this data sheet are recommended retail prices, subject to change, in €, plus VAT at the statutory rate, plus packaging, shipping, transport, unloading, assembly and, if applicable, instruction costs. Sales prices of the dealers can deviate. No liability is accepted for printing errors, mistakes or incorrect presentation. Technical and optical changes are reserved. Illustration partly with optional accessories.