DATASHEET

Mobile MIG/MAG Inverter

SYN-MIG 303i

Infinitely variable. Universal workshop machine for steel, stainless steel and aluminum

Article number >

1089033

Brand •

Schweisskraft

Availability >

No stock available Information: Next availability Expected on calendar week 43/2023

Catalog directory >

Welding technology » MIG/MAG welding machines » MIG/MAG welding machines, infinitely variable » SYN-MIG i SC

Purchase >

Minimum 1 pc(s).

Delivery content ✓

- feed rollers 0.8 1.0 mm
- ground cable 4m, 35 mm²
- Basket coil adapter D300
- pressure reducer large
- burner SMB 36, 3 m
- Mains cable 5 m with 5-pin plug 16A

schweisskraft Schweißerhnik



Shipping informations >

Packaging Metric	cs	Weights		Delivery		Other	
Length	800 mm	Gross	36 kg	Delivery	Carrier	DualUse	×
Width	560 mm	Net	31 kg	Content	1 pc(s).	SCIP	n/a
Height	800 mm					SVHC	No

Root data v

Country of origin	EAN	Custom number	Quantity unit
Slovenia	4036351261599	85153990	pc(s).

Video V

www.youtube.com/watch?v=q4RO0wSOJ8o



Description ~

- Modern and proven inverter technology with synergy function
- Meets all requirements of the EU directive for eco-design
- · 4-roll precision feed system
- Synergie function continuously adjusts the material thickness and power and the wire adjusts itself
- Fast to the perfect result after setting in three steps:
 - 1. Gas, material, diameter
 - 2. 2/4 cycle, points, interval
 - 3. Material thickness
- · Sensitive adjustment due to stepless controllability. Your advantage: Fast to the perfect result
- Standard equipment: 2-stroke/4-stroke, spot and interval welding, gas test function, operation and overload indicator, temperature-controlled fan
- Typical fields of application: locksmith's shop, mechanical engineering, agriculture, automotive workshop, maintenance, repairs
- Base materials: structural steels, non-alloyed and low-alloyed materials, CrNi steels ferritic/austenitic, aluminum alloys
- E-hand welding possible
- SYN-MIG 403i SC-WS without intermediate hose package. Please order separately.
- Two years welding force guarantee

Quality - Made in Europe

Basic features >

Method

- MAG
- MIG
- E-Hand

Sheet thicknesses

- From 0.8 mm for steel and stainless steel (MAG)
- From 2 mm for aluminium (MIG)

Base materials

- Structural steels
- Unalloyed and low-alloyed materials
- CrNi steels ferritic/austenitic
- Aluminium alloys

Typical applications

- · Locksmithery, mechanical engineering
- agriculture, car workshop
- Maintenance, repair

Media informations >



Technical data 🗸

Dimensions and weights			
Length (product) approx.	795 mm	Width/depth (product) approx.	540 mm
Height (product) approx.	700 mm	Net weight approx.	31 kg
Setting range			
Setting range MIG/MAG	30 – 300 A		
Duty cycle			
Duty cycle at lmax. 40°C	40 %	Current at 100% DC 40°C	200 A
Electrical Data			
Supply voltage	3 x 400 V	Mains frequency	50 Hz
Wire feed			
weldable wires steel	0.8 mm	weldable wires stainless steel	1.2 mm
weldable wires aluminium	1.0 – 1.2 mm	Wire feet unit	4 Rollers
Wire feed speed	1,0 – 22 m/min	Wire feed rolls/driven	4 Rollers
Power consumption			
Power factor	0.93 cos phi		
Electrical connections			
Required generator output	18 kVA	Open circuit voltage	55 V
Cooling			
Torch cooling	gas		

Equipment 🗸

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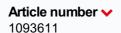
Accessories v



MIG/MAG torch kit

BK 36/50

1016210



Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

/schweisskraft



Feed roller single for cored wire

1.0 – 1.2 mm K-groove

Article number > Availability > No stock available Information: Next availability Expected on calendar week

42/2023

Purchase > Minimum 1 pc(s). **/**schweisskraft

Price informations >



Counter-pressure roller smooth

Article number > Availability > 1016202 No stock available

Information: Next availability Unknown

/schweisskraft

Price informations >



Universal torch holder

Article number > 1090011

Availability > No stock available Information: Next availability Unknown

Purchase > Minimum 1 pc(s).

Purchase >

Minimum 1 pc(s).

/schweisskraft

Price informations >



Wear parts set

VTS SMB 36

Article number > 1093600

Availability > No stock available Information: Next availability Unknown

Purchase > Minimum 1 pc(s). Price informations >

Revoked article

/schweisskraft



Feed roller single for aluminum wire

1.0 – 1.2 mm U-groove

Article number V Availability V 1016112

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

/schweisskraft



Feed roller single for steel and stainless steel



0.8 – 1.0 mm V-groove

Article number V Availability V 1016010

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >



1.0 – 1.2 mm V-groove

Article number **∨** Availability **∨** 1016012

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >



1.2 – 1.6 mm V-groove

Article number **∨** Availability **∨** 1016016

In stock Immediate delivery

Purchase > Minimum 1 pc(s). Price informations >



Feed roller single for aluminum wire

/schweisskraft

1.2 – 1.6 mm U-groove

Article number **∨** Availability **∨** 1016116

In stock Immediate delivery

Purchase > Minimum 1 pc(s). Price informations >



Feed roller single for aluminum wire

0.8 – 1.0 mm U-groove

Article number V Availability V 1016110

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

/schweisskraft



Coolant RKF 15 / 5 I

Article number V 1030005

Availability > Order-related purchase

Purchase V Minimum 1 pc(s). Price informations > Revoked article

/schweisskraft



Coolant RKF 15/10 I

Article number > Availability > Blocked article 1030010

Purchase > Minimum 1 pc(s). Price informations > Revoked article

/schweisskraft



Coolant RKF 15 / 25 I

Article number > Availability > 1030025

No stock available Information: Next availability Unknown

Purchase >

Minimum 1 pc(s).

Price informations >

/schweisskraft

Revoked article



Coolant SKF 15 / 5 I

Article number V 1030105

Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s). **/**schweisskraft

Price informations >



Coolant SKF 15 / 10 I

Article number V 1030110

Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

/schweisskraft



Coolant

SKF 15 / 25 I

Article number V Availability V 1030125

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

/schweisskraft

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