# DATASHEET

## Metal band saw

# **OPTIsaw S 210G**

Metal band saw with swivel saw bow and two saw blade speeds

## Article number >

3300210

#### Brand ~

Optimum

#### Availability >

In stock

Immediate delivery

#### Catalog directory >

Metalworking machines » Metal band saws » Swing frame metal band saws » OPTlsaw S 210G

#### Purchase v

Minimum 1 pc(s).

# Delivery content **∨**

- material stop
- · Bi-metal saw band
- substructure
- Coolant pump

## Shipping informations >

Packaging Mo	etrics	Weights		Delivery		Other	
Length	1,300 mm	Gross	162 kg	Delivery	Carrier	DualUse	×
Width	580 mm	Net	152 kg	Content	1 pc(s).	SCIP	n/a
Height	880 mm					SVHC	No

#### Root data v

Country of origin	EAN	Custom number	Quantity unit	
Taiwan	4030635004407	84615019	pc(s).	







## Description >

- Silent run
- · Stable cast execution
- High cutting accuracy due to vibration-free running
- Two switchable speeds
- · Lowering of the saw arm via hydraulic cylinder with throttle valve infinitely adjustable
- Micro switch for automatic limit switch
- Easy to read scale for angle adjustment
- Coolant system
- Robust machine base
- Ball bearing saw band guide
- Quick-action vice adjustable by handwheel. Clamping the workpiece with a handy quick release lever
- As standard with high-quality bi-metal saw band
- Adjustable material stop for serial work
- Fully equipped, allowing the user to be productive immediately after commissioning

#### Media informations >

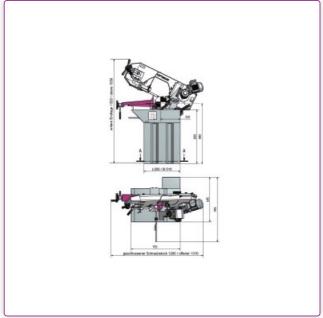




#### **Operating panel**

- · Clear and easy to use
- · Speed selector switch
- · Coolant pump





Quick clamp vice

- Adjustable via hand wheelClamp the workpieece with handy quick clamp lever

## Technical data v

Dimensions and weights			
Length open vise approx.	1310 mm	Length closed vise approx.	1200 mm
Width without material stop approx.	685 mm	Width with material stop approx.	985 mm
Height lower end position approx.	1320 mm	Height upper end position approx.	1550 mm
Net weight approx.	152 kg		
Electrical Data			
Drive motor output	0,75 kW	Supply voltage	400 V
Mains frequency	50 Hz	Engine power coolant pump	90 W
Machine data			
Saw band speed(s)	40 / 80 m/min	Saw band length	2080 mm
Saw band width	20 mm	Saw band thickness	0.9 mm
Cutting angle	0 – 45 °	Feed	infinitely variable
Lifting the saw bow	Manual		
Cutting ranges			
Cutting range 0° round (solid material)	170 mm	Cutting range 0° square (solid material)	140 mm
Cutting range 0° rectangular lying 140 x 190 mm (solid material)		Clamping range +45° round (full material)	125 mm
Cutting range +45° square (solid material)	125 mm	Cutting range +45° rectangular horizontal (solid material)	95 x 140 mm

# Accessories v



# Cutting and drilling emulsion AQUACUT C1

OPTIMUM®

Article number **→** 3530030

Availability V
Blocked article

Purchase ✓ Minimum 1 pc(s).

Price informations 

✓
Revoked article



Saw band

Bi-metal M 42 Sprint 2080 x 20 x 0.9 mm, 5 - 8.7 7 0  $^{\circ}$ 

The profile professional for small and medium wall thicknesses

Article number ✓ Availability ✓ Purchase ✓
3357503 In stock Minimum 1 pc(s).

Immediate delivery

OPTIMUM®

MASCHINEN - GERMANY

**OPTIMUM**<sup>®</sup>

Price informations >



Saw band

HSS Bi-Metal M 42, 2080 x 20 x 0.9 mm, 5 - 8 ZpZ, 6  $^{\circ}$ 

Price informations >



Saw band

Bi-metal M 42 Sprint 2080 x 20 x 0.9 mm, 6 - 10 ZpZ, 0 °

The profile professional for small and medium wall thicknesses

Article number ✓ Availability ✓ Purchase ✓ Price informations ✓
3357514 In stock Minimum 1 pc(s).
Immediate delivery



**OPTIMUM**°



Saw band

Bi-metal M 42 Sprint 2080 x 20 x 0.9 mm, 10 - 14 ZpZ, 0°

The profile professional for small and medium wall thicknesses

Article number ✓ Availability ✓ Purchase ✓
3357515 In stock Minimum 1 pc(s).
Immediate delivery

Price informations >



Sawband set for metal band saw

HSS 2,080 x 20 x 0.9 mm

Article number 
Availability 
Purchase 
1 stock 
Immediate delivery

Minimum 1 pc(s).

Price informations >

**OPTIMUM**°



# Height-adjustable material stand

MSR 4

3357610



variably adjustable up to 1,050 mm Article number V Availability V Purchase >

> In stock Immediate delivery

Minimum 1 pc(s).

Price informations >



# Carrying rollers for material stands

**PVC** rollers

Article number V Availability > Purchase > 3357609 In stock Minimum 1 pc(s).

Immediate delivery

Price informations >

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#### Connection plate

For attachment to height-adjustable material stands

Article number Availability Purchase > 3357005 In stock Minimum 1 pc(s).

Immediate delivery

Price informations >



# Table extension with alternating role

MSR 1

Article number V Purchase > Availability > 3357006 In stock Minimum 1 pc(s).

Price informations >



## Length measuring system

**LMS 10** 

Digital cutting and length measuring systems for attachment to material stand MSR. For the perfect length measurement and exact positioning

Immediate delivery

Article number > Availability > Purchase > 3383851 In stock Minimum 1 pc(s).

Immediate delivery

Price informations >



#### Length measuring system

Digital cutting and length measuring systems for attachment to material stand MSR. For the perfect length measurement and exact positioning

Article number V Availability > Purchase > 3383852 In stock Minimum 1 pc(s).

Immediate delivery

Price informations >



# Height-adjustable material stand

MSR 7

Height-adjustable material stands MSR as a manual aid for supporting and moving workpieces on metal saws. H version variably adjustable up to 1,050 mm



In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >



## Height-adjustable material stand

**MSR 10** 

Height-adjustable material stands MSR as a manual aid for supporting and moving workpieces on metal saws. H version variably adjustable up to 1,050 mm

Article number V Availability > Purchase > 3357613 In stock Minimum 1 pc(s).

Immediate delivery



**OPTIMUM**<sup>®</sup>

Price informations >



## Length measuring system

LMS 30

Digital cutting and length measuring systems for attachment to material stand MSR. For the perfect length measurement and exact positioning

Article number > Availability > 3383853

Delivery time on request

Purchase > Minimum 1 pc(s). Price informations >



#### Length measuring system

**LMS 40** 

Digital cutting and length measuring systems for attachment to material stand MSR. For the perfect length measurement and exact positioning

Article number > 3383854

Availability > Delivery time on request

Purchase > Minimum 1 pc(s).

Price informations >

**OPTIMUM®** 



## **Cutting and length measuring system**

LMS 1M (1,300 mm)

For mounting on MSR material stands. For perfect length measurement and exact positioning.

Article number V Availability V 3383841

In stock

Immediate delivery

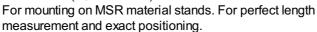
Purchase > Minimum 1 pc(s). Price informations >

**OPTIMUM**<sup>®</sup>



# **Cutting and length measuring system**

LMS 2M (2,300 mm)



Article number Availability 3383842

In stock

Immediate delivery

Purchase > Minimum 1 pc(s). Price informations >



Leveling plate

SE<sub>1</sub>

Article number > 3381012

Availability > In stock Immediate delivery

Purchase > Minimum 20 pc(s). Price informations >

**OPTIMUM**<sup>®</sup>

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