

## Motorized plate rolling machine

### RBM 1305-15 E

Asymmetrical with three rollers



#### Article number ▼

3781305

#### Brand ▼

Metallkraft

#### Availability ▼

In stock  
Immediate delivery

#### Catalog directory ▼

Metalworking machines » Benders »  
Bending machines » Bending machines,  
motorized » Series RBM E

#### Purchase ▼

Minimum 1 pc(s).




#### Delivery content ▼

- Powered top and bottom rollers
- Wire insert groove on lower and rear roller

#### Shipping informations ▼

Packaging Metrics		Weights		Delivery		Other	
Length	1,800 mm	Gross	357 kg	Delivery	Carrier	DualUse	✘
Width	600 mm	Net	300 kg	Content	1 pc(s).	SCIP	n/a
Height	1,320 mm					SVHC	No

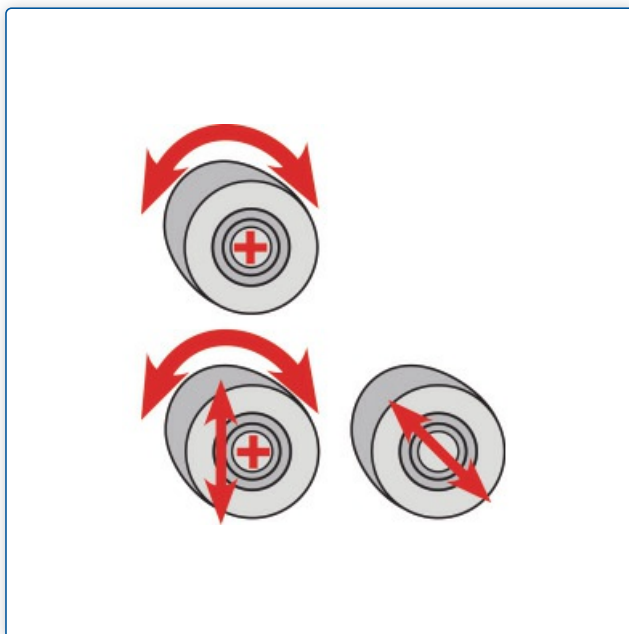
#### Root data ▼

Country of origin	EAN	Custom number	Quantity unit
 China	4036351260066	84622900	pc(s).

#### Description ▼

- For producing all round shaped parts such as pipes, cylinders, etc.
- Roller drive via hand crank or motorized on E models
- Heavy and stable cast iron construction
- Asymmetric 3-roll system for easy pre-bending
- The upper roller is adjustable, thus easy removal of the finished workpiece
- Swiveling top roller
- Easily adjustable upper and lower roller
- Possibility of conical bending
- With safety devices
- Standard wire insert groove on bottom and back roller
- The foot control leaves both hands free for the material supply

## Media informations ▼



- foot operation
- 400V engine

## Technical data ▼

Dimensions and weights			
Length (product) approx.	1650 mm	Width/depth (product) approx.	1020 mm
Height (product) approx.	1110 mm	Net weight approx.	318 kg
Max. working width	1270 mm	Top roller diameter	75 mm
Drive			
Protection class drive motor	IP 44		
Bending performance			
Max. bending performance in steel 400 N/mm <sup>22</sup>	1.5 mm	Max. taper bending performance in steel 400 N/mm <sup>2</sup>	0.8 mm
Max. bending performance in stainless steel	1.1 mm	Max. taper bending performance in stainless steel	0.6 mm
Max. bending performance aluminium	1.8 mm	Max. taper bending performance in aluminium	0.9 mm
Min. bending diameter	110 mm	Roller speed	4 m/min
Electrical Data			
Drive motor output	0,75 kW	Supply voltage	400 V

Mains frequency	50 Hz
<b>Electrical connections</b>	
Total current draw	2.5 A

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