

DATASHEET

Motorized sheet metal shears

MTBS 2550-40 B

With NC-controlled backgauge

Article number >

3815525

Brand >

Metallkraft

Availability >

In stock

Immediate delivery

Catalog directory >

Metalworking machines » Shears » Sheet metal shears, motor-driven, NC-controlled » MTBS-B

Purchase >

Minimum 1 pc(s).





Shipping informations >

Packaging Met	trics	Weights		Delivery		Other	
Length	3,170 mm	Gross	3,000 kg	Delivery	Special transportation	DualUse	×
Width	1,670 mm	Net	3,000 kg	Content	1 pc(s).	SCIP	n/a
Height	1,280 mm					SVHC	No

Root data v

Country of origin	EAN	Custom number	Quantity unit
C → Turkey	4036351228707	84623900	pc(s).

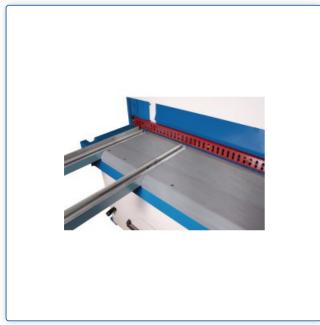
Description ~

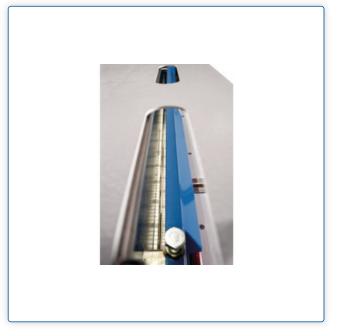
- Heavy, robust welded construction
- Splitter-guided upper beam with adjustable flat guides
- Manual cutting gap adjustment at the front of the machine
- LED cutting line illumination and elongated holes in the top cover for an optimal view of the cutting edge and for cutting on tear-off
- Solid 90° side stop with 1000 mm length, T-slot, tilting cam and scale
- Two solid sheet support arms with T-slots and tilting cams
- Motorized, NC-controlled backgauge with 750 mm travel range
- · Backgauge drive with frequency converter, motor with brake and recirculating ball screws
- High-quality, rotatable knives suitable for cutting stainless steel
- Heavy hold-down beam with gentle rubber inserts
- Rear area protected by light curtain
- Operation via mobile foot pedal console with emergency stop

Media informations ✓











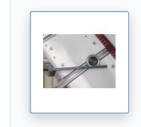
Technical data v

General features			
Working width	2550 mm	Cutting performance material tensile strength 400 N/mm²	4.0 mm
Cutting performance material tensile strength 700 Wmm²	2.5 mm	Cuts per minute	38
Rear stop adjustment range up to	750 mm	Cutting angle	1,8 °
Dimensions and weights			
Length (product) approx.	3170 mm	Width/depth (product) approx.	2160 mm
Height (product) approx.	1280 mm	Net weight approx.	3000 kg
Electrical Data			
Drive motor output	7,5 kW	Supply voltage	400 V
Mains frequency	50 Hz		

Equipment v

Table support made of stainless steel ✓	Star-delta start-up ✓
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Accessories >



Angle stop, adjustable 0-180°

3887220

Article number **∨** Availability **∨** No stock available Information: Next availability Unknown

Purchase > Minimum 1 pc(s).



Price informations >



Knife set 2550-40

3887243

Article number >

Availability > No stock available Information: Next availability

Purchase > Minimum 1 pc(s).

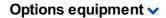
Minimum 1 pc(s).

Purchase >

Minimum 1 pc(s).

Price informations >

/metallkraft





Small parts flap for ejection to the front

Unknown

Article number > Availability > 3887200 No stock available

Information: Next availability Unknown

Purchase >

Price informations >

/metallkraft



Hold-up device for thin sheet metal, pneumatic

Article number >

Availability > 3887201 No stock available

Information: Next availability Unknown

/metallkraft

Price informations >



Central lubrication via hand pump **ZSHP**

Article number > 3887210

Availability > In stock Immediate delivery

Purchase > Minimum 1 pc(s).

Purchase >

Minimum 1 pc(s).

/metallkraft

Price informations >



Extension motor backgauge from 750 mm to 1000 mm

VLHAMO750MM1000MM

Article number Availability 3887211

No stock available Information: Next availability

Expected on calendar week 43/2023

/metallkraft*

Price informations >

Prices on this data sheet are recommended retail prices, subject to change, in €, plus VAT at the statutory rate, plus packaging, shipping, transport, unloading, assembly and, if applicable, instruction costs. Sales prices of the dealers can deviate. No liability is accepted for printing errors, mistakes or incorrect presentation. Technical and optical changes are reserved. Illustration partly with optional accessories.