

Manual swing bending machine

FSBM 1270-20 E

With workpiece clamp by foot pedal



Article number ▼

3772127

Brand ▼

Metallkraft

Availability ▼

In stock

Immediate delivery

Catalog directory ▼

Metalworking machines » Benders »
Folding Machines » Bending machines
manually » FSBM

Purchase ▼


Minimum 1 pc(s).



Shipping informations ▼

Packaging Metrics		Weights		Delivery		Other	
Length	1,710 mm	Gross	420 kg	Delivery	Carrier	DualUse	✗
Width	710 mm	Net	340 kg	Content	1 pc(s).	SCIP	n/a
Height	1,310 mm					SVHC	No

Root data ▼

Country of origin		EAN	Custom number	Quantity unit
	China	4036351001317	84622900	pc(s).

Description ▼

- The workpiece clamping by means of foot pedal thereby both hands remain free for the material supply
- Different tool variants available E, S2, HS2 and HSG
- The powerful auxiliary cylinder facilitates bending
- Next passage between top and bottom cheek of up to 25 mm
- Self-lubricating plain bearings
- Clamping pressure of the upper beam via non-slip thumbscrews easily adjustable
- Adjustment of material thickness by means of knurled screw
- Adjustable stop for bending angle

Equipment details:

FSBM 1270-20 E

- With segmented sharp-bending tools, continuous bending strip and continuous bed support

FSBM 1020-20 S2

- With segmented sharpening tools, segmented bending strip and continuous bed support

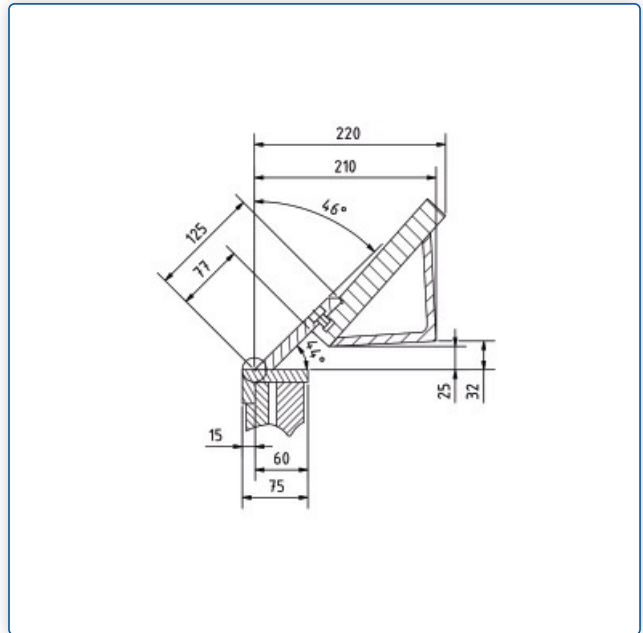
FSBM 1020-20 HSG

- With segmented gooseneck tools, segmented bending bar and segmented bed support
- Segments have a hardness of HRC24-26

Note on technical data:

- Sheet thickness max.: Performance data based on material with tensile strength 400 N/mm²
- Bending capacity VA: factor 0.75
- Bending capacity aluminum: factor 1.2
- Hardened top tools are required to bend VA

Media informations ▼



Technical data ▼

General features			
Max. working width	1270 mm	Max. bending angle	135 °
Segmentation	25-30-35-40-45-50-75-100-150-200-250-270 mm		
Dimensions and weights			
Length (product) approx.	1600 mm	Width/depth (product) approx.	800 mm
Height (product) approx.	1130 mm	Net weight approx.	340 kg
Bending capacity			
Bending capacity 235 N/mm ²	2.0 mm	Bending capacity 700 N/mm ²	1.2 mm
Explanation bending capacity 700 N/mm ²	Hardened top tools are required to bend VA	Bending capacity aluminium	2.4 mm

Accessories ▼



Rear stop up to 300 mm, manual



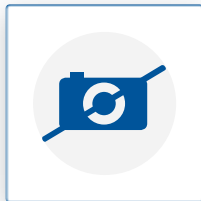
Article number ▼
3772720

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼

Options equipment ▼



Hardened segments for FSBM 1270-20 E



Article number ▼
3772703

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼

Prices on this data sheet are recommended retail prices, subject to change, in €, plus VAT at the statutory rate, plus packaging, shipping, transport, unloading, assembly and, if applicable, instruction costs. Sales prices of the dealers can deviate. No liability is accepted for printing errors, mistakes or incorrect presentation. Technical and optical changes are reserved. Illustration partly with optional accessories.