Reversible Tapping Attachment for Drilling & Milling Machine

**Tap Chuck Series**

- VTA13-1 JT6
- VTA16-3 MT2

**Drill Tapper**

Including Shank, full set of collets, wrench and case.
(Used for radial drilling, lathe and tapping machines.
1 Main body, 6 Tap Collet, 1 Drill Chuck Holder Optional in Collets & Tapper Sleeves.)

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**ORDER NO.** | **TAPPING CAPACITY** | **SHANK** | **TO WORK WITH DRILLING MACHINE** | **WEIGHT (KG)** | **PACKING:mm** | **SPEED** | **CODE NO.**
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K1-1/2 | Ø3-8mm | 1/2" | DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M | 0.8 | 90X90X190 | 1 : 1 | 3404-001
K1-MT-2 | Ø3-8mm | MT-2 | DRILLING MACHINE MUST EQUIPPED WITH MT-2 HOLE | 1 | 90X90X240 | 1 : 1 | 3404-002
K2-1/2 | Ø5-10mm | 1/2" | DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M | 1.5 | 100X100X210 | 1 : 1 | 3404-003
K2-MT-2 | Ø5-10mm | MT-2 | DRILLING MACHINE MUST EQUIPPED WITH MT2 HOLE | 1.6 | 100X100X260 | 1 : 1 | 3404-004
K3-MT-3 | Ø6-14mm | MT-3 | OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE | 3.1 | 125X125X300 | 1 : 1 | 3404-005
K4-MT-3 | Ø12-25mm | MT-3 | OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE | 5.4 | 160X160X360 | 1 : 1 | 3404-006

K1 TYPE USED CHUCK TO FIX THE TAP
K2, K3, K4 TYPE USED THE SLIDING PLATE OF THE SQUARE SHARP HOLE TO FIX THE TAP.

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**ORDER NO.** | **TAPPING CAPABILITY** | **D** | **L** | **Taper** | **N.W (kg)** | **CODE NO.**
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VTA13-1 | I | M3-M12 | W1/8"~W1/2" | 43 | 72.5 | J6 | 0.55 | 3404-000
VTA13-2 | I | M3-M12 | W1/8"~W1/2" | 43 | 72.5 | B16 | 0.76 | 3404-007
VTA13-3 | II | M3-M16 | W3/8"~W3/4" | 47 | 58 | MT2 | 0.76 | 3404-008
VTA16-1 | I | M3-M16 | W1/8"~W5/8" | 54 | 80 | J3 | 1 | 3404-016
VTA16-2 | I | M3-M16 | W1/8"~W5/8" | 54 | 80 | B18 | 1 | 3404-017
VTA16-3 | II | M3-M16 | W1/8"~W5/8" | 48.5 | 60 | MT2 | 0.9 | 3404-018
VTA16-4 | II | M3-M16 | W1/8"~W5/8" | 48.5 | 60 | MT3 | 1.1 | 3404-019
VTA18-2 | II | M9-M18 | W3/8"~W3/4" | 51 | 58 | MT2 | 0.924 | 3404-019A
VTA18-3 | III | M9-M18 | W3/8"~W3/4" | 51 | 58 | MT3 | 1.074 | 3404-019B
VTA18-4 | IV | M9-M18 | W3/8"~W3/4" | 51 | 58 | MT4 | 1.38 | 3404-019C

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**ORDER NO.** | **MAIN BODY 1PC/SET** | **TAP COLLET 6PCS/SET** | **TAPER SLEEVE 2PCS/SET** | **DRILL CHUCK HOLDER 1PC/SET** | **G.W kg** | **MEAS CFT** | **CODE NO.**
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VDT-33 | MT-3 | M8, 10, 12, 14, 16, 18, 20, 22, 24, 27, 30, 33(MM) | 33-MT1 | 33-JT6 With 1/2" Drill Chuck | 11.9 | 0.6 | 3404-010
MT-4 | 1, 1-1/8, 1-1/4(INCH) | 33-MT2 | 12 | 3404-011
MT-5 | PT1/8, 1/4, 3/8, 1/2, 3/4, 1(INCH) | 33-MT3 | 12.8 | 3404-012
33-MT4

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C97 TOOLING SYSTEM